



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S 131558

D3984-030
Job Sheet 186904



Part No: D3984-030

Job Qty: 100 ea

Part Name: Rubber Extrusion, X-tube, 3"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		12/10/18	0.00	0.00	Start Up Stores/Pkg-1		SMB
100	Packaging	100 pcs		12/10/18	0.00	0.00	Packaging1-4		SMB
105	Small Fab	100 pcs		12/10/18	0.00	0.00	Small Fab-5		SMB
110	QC	100 pcs		12/10/18	0.00	0.00	QC5		38
120	Packaging	100 pcs		12/10/18	0.00	0.00	Packaging3-2	stob	DEC 03 2018
130	QC21-SA	100 Ea		12/10/18	0.00	0.00	QC21		DAS

Part Op Descriptions: 100 - cut per drwg

21
9-89

DEC 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3984	Rubber Extrusion, Crosstube (\$ Per Foot)	25 Ea (.25 ea)	90-Start up Operation	5072513

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3984	25	57	0

Part Specifications

Specifications could not be found.



Container No: S131510



Part: 12463 - 0860

Job No: 137004

Serial No/Batch: S131510

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Plex 11/22/18 12:53 PM Dart.lajeunesse.marie
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/26/18



Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐				Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐				Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
Date: _____		Suspected Unapproved ☐						Supplier ☐			
Step #: _____										MRB (QSI042) Approval	

Description Work Order Deviation

[illegible]

Root Cause									
Environment		No Re-verification		Pressure/Forced		Tempe.			ed Wrong
Design		Operator		Bending		Set-up			Dimensions
Doc/Data		Offset/Setup		Centre Not Concentric		BOM/Route			nder tolerance
Equip/Tooling		Supplier		Cracks		Broken/Damage/Defect			icorrect
Handling/Pre		Training		Crimp/Kink/Ripple/Wave		Inspection Incomplete/Unqualified		Wrong Stock P...	Lost/Missing
Material		Use for Testing		Cuffs		Contamination		Out of Sequence	. Moved
Internal Transport		Poor Information		Crushing		Countersink		Off-set	Drawing
Tribal Knowledge		Rushing		Heat Treat		Cut Too Short		Mislabeled	Finish
LOA		Product Improvement		Wave/Twist in Tube		Instructions Incomplete/Unclear		Fit/Function	Misread
Substation		Process Improvement		Marks/Chatter		Drill Holes		Misaligned/off center	Turning Sequence
Past Expiry Date		Manufacturing Process							
Misidentified		Past Due	OTHER :						